



Decorative & Ornamental Plastering Ltd

Workshop Notes 2020

Enriched cornices / mouldings

SITE SQUEEZE TO FINISHED ARTICLE - ENRICHED

On occasion we are required to reproduce fibrous plasterwork that has an enrichment e.g. a fruit band pattern or an egg and dart. If the client wishes the new work to be as sharp as the original, we action the following.

1. A plaster cast is taken from the squeeze and given to our craftsmen to expertly re-model the details using specialist carving tools.
2. A silicon rubber mould is then poured over the enrichment and cast, enough to create a 3-metre mould. Silicon allows casts with heavy relief/detail to be removed with ease.
3. A model of the plain background is then run off using the same method as detailed in the Plain cornices / mouldings document. A rebated space is left out for the new enrichment to be added.
4. The previously cast enrichment sections are then fixed into the allocated rebate and all joints are seamlessly made good.
5. A new silicon mould can now be produced with a fibreglass case to keep it perfectly straight.
6. The fibrous plasterwork can now be cast and delivered to site and fixed, resulting in a perfectly restored installation.